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D4030-041
Job Sheet 186847



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 18-12-29.
100	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-4		DEC 18-12-29.
110	HandFinish	1 pcs	12/7/18	12/7/18	0.00	1.03	HandFinish4		DEC 18-12-29.
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DEC 29 2018 68 DAS
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		9-89 70
140	QC21-SA	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 31 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5130323
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5121225
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5103854-1
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5113819
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	1x5135106/3x51129 04.
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5134558
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	512157
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5115452
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5135867 5124 370
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5126445 5135 367
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5120445
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5118041
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5115399
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5131605
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5134686
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-4
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5109991-1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5083558-1
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5137843
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5137856
				M. 4.007246

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	302	0
	AN3-16A	2	68	0
	AN310-4	3	195	0
	AN310C4	2	80	0
	AN4-12	3	149	0
	AN5-17A	4	71	0
	D2530	1	5	0
	D2535	2	47	0
	D2537	2	24	0
	D3917-3	6	97	0
	D3953-17	2	31	0
	D3953-19	1	24	0
	D3953-21	1	11	0
	D3953-3	2	20	0
	D3953-7	2	92	0
	D3953-9	2	26	0
	D3969-3	1	5	0
	MS21042L3	6	2,282	0
	MS21042L5	4	415	0
	MS24665-151	3	115	0
	MS24665-300	2	73	0
	NAS1149C0432R	2	1,826	0
	NAS1149F0332P	8	851	0
	NAS1149F0432P	6	668	0
	NAS1149F0563P	4	685	0
110-HandFinish	D3913-041	1	1	0
	D3914-041	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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1270 Aberdeen Street Newbury, ON K8A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Date: 12/29/18 Instructions: Various STC's																							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Container No: S140800 Part: D4030-041 Job No: 186847 Serial No/Batch: S140800 Revision: D Inspector: Exp Date: Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Over Loss/Surge ☐ io/Program ☐ in ☐ old ☐ ong Stock Pulled ☐ t of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐															
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